



## Task Title: Understanding Working Load Limits

### OALCF Cover Sheet – Learner Copy

**Learner Name:** \_\_\_\_\_

**Date Started:** \_\_\_\_\_

**Date Completed:** \_\_\_\_\_

**Successful Completion:** Yes ☐ No ☐

**Goal Path:** Employment ☒ Apprenticeship ☒

Secondary School ☐ Post Secondary ☐ Independence ☐

**Task Description:** The learner will interpret information about working load limits for ropes from a chart.

#### Main Competency/Task Group/Level Indicator:

- Find and Use Information/Interpret documents/A2.2




#### Materials Required:

- Pen/pencil and paper and/or digital device

## Learner Information

Industrial mechanics (millwrights) use working load limits to make sure the load they are lifting does not exceed safety limits.

Scan "Working Loads for Wire Ropes".

| Working Loads for Wire Ropes          |   |   |   |
|---------------------------------------|---|---|---|
|                                       |  |  |  |
| Rope Size (in.)                       | Vertical Lift   | Choker Hitch  | Basket Hitch  |
| PERFORMANCE SERIES ABC WEIGHT IN LBS. |   |   |   |
| 1/4                                   | 1300  | 960   | 2600  |
| 5/16                                  | 2000  | 1450  | 4000  |
| 3/8                                   | 2800  | 2200  | 5800  |
| 7/16                                  | 3800  | 2800  | 7800  |
| 1/2                                   | 5000  | 3800  | 10200   |
| 9/16                                  | 6400  | 4800  | 12800   |
| 5/8                                   | 7800  | 5300  | 15600   |
| 3/4                                   | 11200   | 8200  | 22000   |
| 7/8                                   | 15200   | 11200   | 30000   |
| 1                                     | 19600   | 14400   | 40000   |
| PERFORMANCE SERIES XYZ WEIGHT IN LBS. |   |   |   |
| 1 1/8                                 | 24000   | 18200   | 48000   |
| 1 1/4                                 | 30000   | 22000   | 60000   |
| 1 3/8                                 | 36000   | 26000   | 72000   |

## Work Sheet

**Task 1: The supervisor tells his crew to use a basket hitch configuration to lift a 42,000-pound load. What size of wire rope should be used?**

Answer:

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**Task 2: The crew is using a vertical lift configuration to lift a 5,500-pound load. What size of wire rope should be used?**

Answer:

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**Task 3: The crew is using a vertical lift configuration to lift a 11,000-pound load. What size of wire rope should be used?**

Answer:

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**Task 4: The crew is using a choker hitch configuration to lift a 11,250-pound load. What size of wire rope should be used?**

Answer:

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